

# JEEP JL WRANGLER 2018-UP and JT GLADIATOR 2020-UP

Visit <u>metraonline.com</u> to view the available installation parts and JEEP accessories.

#### KIT FEATURES

- Designed for 50", straight light bar
- 5-Gauge, powder coated steel
- Sold as pair
- (2) optional cube light mounting locations

### WHAT'S IN THE BOX

- Left and right bracket
- Gaskets
- Mounting hardware
- Anti-sway/Stabilization hardware

# Having difficulties?

Contact our tech support line at: **Techsupport@metra-sutosound.com** 

Or via phone at: 368.257.1187

## **TECH SUPPORT HOURS (EST)**

Monday-Friday: 9:00AM - 7:00PM Saturday: 10:00AM - 7:00PM Sunday: 10:00AM - 4:00PM

Closed for most US Federal Holidays

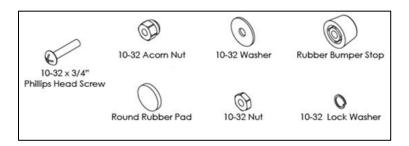
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Safety first: Please wear proper equipment when installing any products.

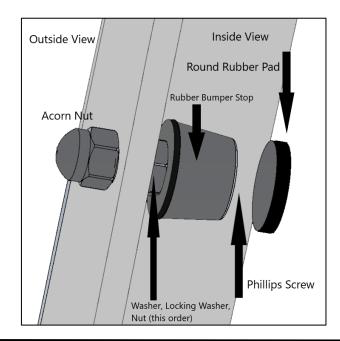
- Start by removing the (2) T40 Torx bolts from either the driver or passenger side of the vehicle located at the base of the A-Pillar/outer fender.
- Now remove the adhesive backing on the rubber gasket and stick it to the inside of the A-Pillar bracket near the bottom. Align holes on gasket to holes on bracket, also apply rubber gasket to a clean surface.
- Locate the single anti-sway hole which can be found half way between to top and bottom of the bracket. The supplied hardware will need to be placed through the bracket in this location and in this order:
  - Phillips Screw into Rubber Bumper Stop
  - b. After rubber bumper stop it will be; nut, locking washer and washer. These will go from the inside of the bracket facing out.
  - The acorn nut will be on the outside of the bracket and will hold all of this together.
  - d. The round rubber pad will go on the vehicle's A-Pillar in line with the rubber bumper stop to help with any unwanted sway or vibration from the brackets.





# **TOOLS REQUIRED**

- T40 Torx® bit
- 5mm Hex wrench
- Open ended wrenches
- Helper / Assistant



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#### Jeep® Accessories

11. Next, place the new M8 x 1.25 x 30mm long button head Allen bolt through the supplied nylon washer.



- 4. With the help of a second person hold one of the included 10mm spacers against each outer fender hole while a second person holds the bracket against the spacers. Maintaining pressure on the bracket against outer fender will be needed to keep the spacers sandwiched in place.
- Take the button head bolt with nylon washer and thread it through the bracket, spacer and into the outer fender. Secure this union using a 5mm Allen key (making sure not to tighten down completely until all bolts are threaded, this will insure proper fitment).
- 6. Repeat these steps for the other side.
- 7. These brackets were designed to not only fit a 50" light bar but they will also accommodate most post mount cubes and other small light housings as well as having two mounting locations for your most desired mounting choice.
- With the help of a second person Align the 50" LED light bar between the top of the brackets.
- Once light bar is in place insert Allen head bolt (supplied with HEISE LED light bar) through bracket and into the light bar housing, securing it at the desired angle.
- Check to make sure all hardware is tight. Note that small tweaks may be needed to achieve the best fit.

